

▼ Shown from left to right: RACL-1006, RACL-504, RACL-5010



- Aluminium Lock Nut provides mechanical load holding for extended periods
- Hardened steel stop ring increasing cylinder life and resistance to side-loads of up to 5%
- Hard-Coat finish on all surfaces resists damage and extends cylinder life
- Composite bearings increase cylinder life and side load resistance
- Handles included on all models
- Steel base plate and saddle for protection against load-induced damage
- Integral stop ring prevents plunger over-travel and is capable of withstanding the full cylinder capacity
- High strength return spring for rapid cylinder retraction
- CR-400 coupler and dustcap included on all models
- All cylinders meet ASME B-30.1 and ISO 10100 standards.



◀ The portable lock nut cylinder RACL-1506 used for extended load supports during epoxy injection for bridge reinforcement.

To Secure Loads Mechanically



Saddles

All RACL-cylinders are equipped with bolt-on removable hardened steel saddles. For Tilt Saddles see next page.

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Hoses

Enerpac offers a complete line of high quality hydraulic hoses. To ensure the integrity of your system, specify only Enerpac hydraulic hoses.

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Gauges

Minimize the risk of overloading and ensure long, dependable service from your equipment. Refer to the

System Components Section for a full range of gauges.

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▼ SELECTION CHART

Cylinder Capacity @ 700 bar ton (kN)	Stroke (mm)	Model Number *	Cylinder Effective Area (cm ²)
30 (309)	50	RACL-302	44,2
	100	RACL-304	44,2
	150	RACL-306	44,2
50 (496)	50	RACL-502	70,9
	100	RACL-504	70,9
	150	RACL-506	70,9
100 (1002)	50	RACL-1002	143,1
	100	RACL-1004	143,1
	150	RACL-1006	143,1
150 (1589)	50	RACL-1502	227,0
	100	RACL-1504	227,0
	150	RACL-1506	227,0

* Note: Every RACL-cylinder is available with a stroke of 50, 100, 150, 200 and 250 mm.

Single-Acting, Aluminium Lock Nut Cylinders

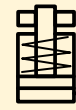


Aluminium versus Steel

Aluminium cylinders, while offering the most lightweight solution, also have some unique limitations due to material properties. It differs from steel in that it has a lower finite fatigue life. Aluminium cylinders should NOT be used in high-cycle applications such as production.

The Enerpac line of aluminium cylinders are designed to provide 5000 cycles at their recommended pressure. **This limit should not be exceeded.** In normal lifting and many maintenance applications, this should provide a lifetime of use.

RACL Series



Capacity:

30 - 150 ton

Stroke:

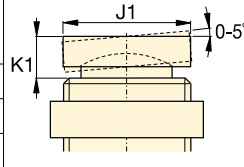
50 - 250 mm

Maximum Operating Pressure:

700 bar

Optional Bolt-on Tilt Saddle Dimensions (mm)

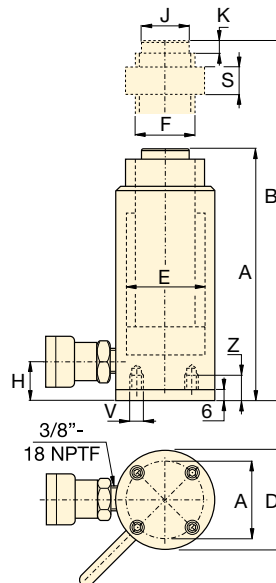
For Cylinder Model / Capacity ton	Tilt Saddle Model Number	Tilt Saddle Diameter J1	Saddle Protrusion from Plunger K1
RACL-50	CATG-50	50	24
RACL-100	CATG-150	91	31
RACL-150	CATG-200	118	35



Steel Base Plate Mounting Holes

Cylinder Model / Capacity ton	Bolt Circle U (mm)	Thread V (mm)	Thread Depth ¹⁾ Z (mm)
RACL-30	80	M6	12
RACL-50	110	M6	12
RACL-100	160	M6	12
RACL-150	200	M6	12

¹⁾ Including Base Plate Height of 6 mm and four (4) base plate bolts M6.



Steel Base Plate

The steel base plate protects the cylinder from damage, it should not be removed.

The base holes in these aluminium cylinders are designed for securing the steel base plate. **They will not withstand the capacity of the cylinder.** Do not use the base holes in these aluminium cylinders to attach any device to the cylinder.



Lifting an Unbalanced Load ?

When lifting an unbalanced load Enerpac synchronous Lifting Systems can be the solution with multiple lift point capabilities from 4 to 64 points.

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Oil Capacity (cm ³)	Collapsed Height A (mm)	Extended Height B (mm)	Outside Diameter D (mm)	Cylinder Bore Diameter E (mm)	Plunger Diameter (Threaded) F (mm)	Bottom to Advance Port H (mm)	Saddle Diameter J (mm)	Saddle Protrusion from Plunger K (mm)	Lock Nut Height S (mm)	kg	Model Number *
221	231	281	100	75	Tr 60 x 4	33	40	3	50	5,4	RACL-302
442	281	381	100	75	Tr 60 x 4	33	40	3	50	6,1	RACL-304
663	331	481	100	75	Tr 60 x 4	33	40	3	50	6,8	RACL-306
354	236	286	130	95	Tr 80 x 4	30	50	3	50	9,3	RACL-502
709	286	386	130	95	Tr 80 x 4	30	50	3	50	10,6	RACL-504
1063	336	486	130	95	Tr 80 x 4	30	50	3	50	11,9	RACL-506
716	296	346	180	135	Tr 110 x 6	46	94	3	75	21,9	RACL-1002
1431	346	446	180	135	Tr 110 x 6	46	94	3	75	24,2	RACL-1004
2147	396	546	180	135	Tr 110 x 6	46	94	3	75	26,5	RACL-1006
1135	323	373	230	170	Tr 140 x 6	51	113	3	80	32,2	RACL-1502
2270	373	473	230	170	Tr 140 x 6	51	113	3	80	36,2	RACL-1504
3405	423	573	230	170	Tr 140 x 6	51	113	3	80	40,2	RACL-1506