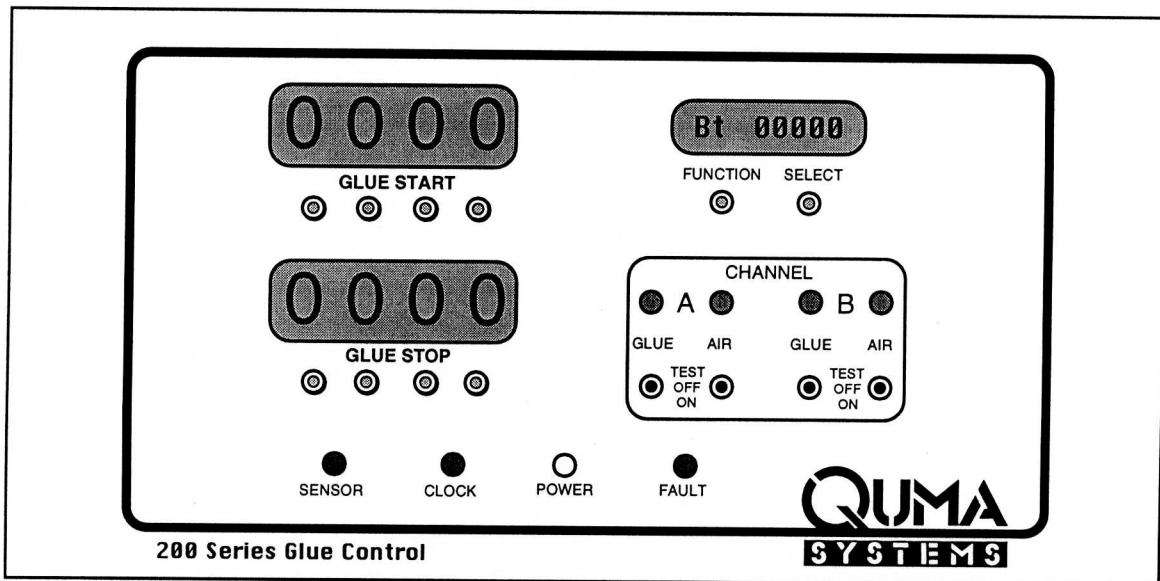


The MAC 200 Glue Control System



Features:

Full compensation for speed changes - position and glue volume

Batch counter, rate per hour and speed displays

Two channels with upto eight glue patterns per channel

One or two sensor input

Automatic gluing option

Drives spray or extrusion glue heads at the same time

Applications:

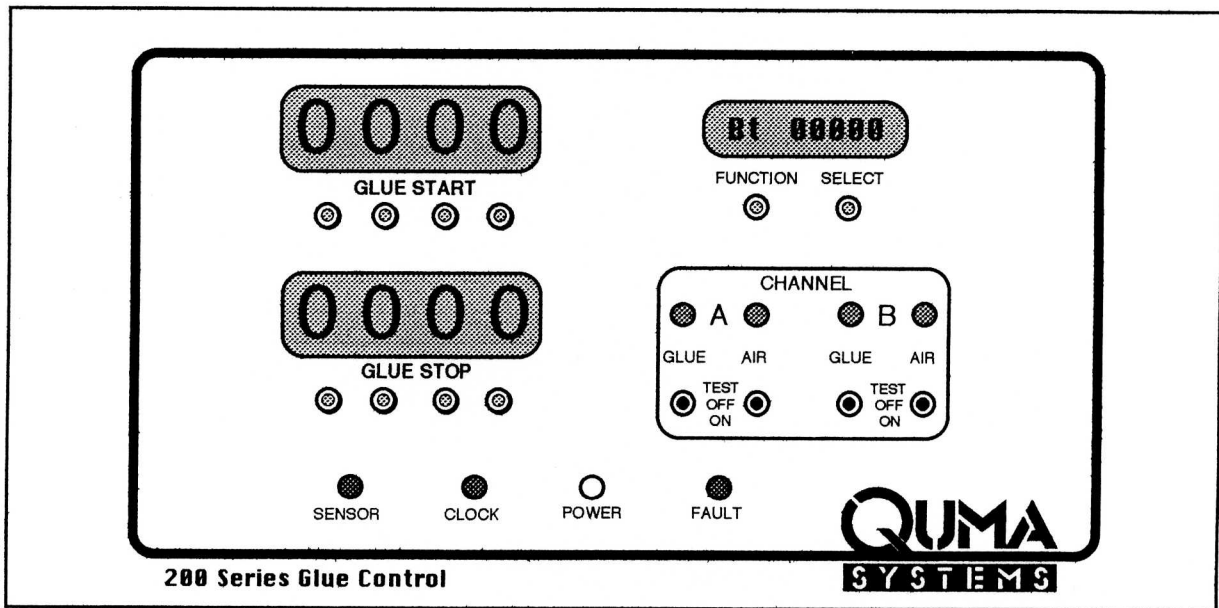
Single head straight line folder-glueers and casemakers with provision for a second head for outside glue lap jobs.

Crashlock glueers with twin overhead and single side applicators

4 and 6 corner glueing applications

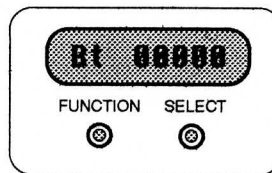
Two station case sealing operations

MAC 200 Start up display



When the 200 controller is first switched on it will look like the layout above.

The displays have a number of functions which are selected by the FUNCTION switch under the small display at the top right hand side.



The small window will show "Bt 00000". This is a batch count display and will show the total number of boards processed during the production cycle. It is reset to zero by depressing the SELECT switch or by turning off the power supply. Note! the batch total is **not** stored in the system memory.

While in this state the other two windows are displaying production information.



The GLUE START window will show the machine speed in millimetres per second.

The GLUE STOP window will show the rate of boards per hour being processed in thousands eg 05.50 = 5,500 per hour. (the maximum displayed is 20,000 per hour)



