



Mazak – Basic Lathe

Controls: Mazatrol T
Duration: 2 Days

Day 1	Start	Finish
Control overview. Co-ordinate system. Tool Data. Program storage. Program creation. Basic unit information. Edge unit. Bar unit. Copy unit. Corner unit. Groove unit. Thread unit. Drill unit. Tap unit. End Unit. Examples 1 and 2.	9:00am	4:00pm
Day 2	Start	Finish
Set up information. Program layout. Tool path. T.P.C control. Parameters. Program examples 3 and 4. Tool suffix. Tailstock. M codes. Manual unit.	9:00am	4:00pm