



Mazak – Integrex

Controls: [conMazatrol MT Pro]
Duration: 3 Days

Day 1	Start	Finish
Control overview. Co-ordinate system. Tool Data. Program storage. Program creation. Basic unit information. Edge unit. Bar unit. Copy unit. Corner unit. Groove unit. Thread unit. Drill unit. Tap unit. End Unit. Examples 1 and 2.	9:00am	4:00pm
Day 2	Start	Finish
Set up information. Program layout. Tool path. T.P.C control. Parameters. Program examples 3 and 4. Tool suffix. Tailstock. M codes. Manual unit.	9:00am	4:00pm

Day 3	Start	Finish
3 axis explanation. Basic unit information using both C axis and Y axis Mill drill. Mill Tap. Bor outer. Mill groove. Line centre. Line left and right. Polar and Cartesian co-ordinates explained. Example of polar. Example of Cartesian. Milling program example.	9:00am	4:00pm