



Heidenhain – 3 Axis

Controls: 406 426 530
Duration: 3 Days

| Day 1 | Start | Finish |
|--|--------------|---------------|
| Axis Configuration Modes of Operation Manual operation Electronic Handwheel Test Run Program run full Sequence Program run single Block Tool Table Datum Table Preset Table | 9:00am | 4:00pm |
| Day 2 | Start | Finish |
| File Management Programming Cycles Cycle define Cycle Call Hole making Cycles Pockets and Studs SL cycles for roughing and finishing Cycles for machining patterns | 9:00am | 4:00pm |
| Day 3 | Start | Finish |
| Tolerance Cycle 32 Program call Example 1 Example 2 Q Parameter Programming in Brief Sub Programming | 9:00am | 4:00pm |